

# Work Order ID 92214

Tuesday, October 23, 2012 11:11:38 AM

**\*92214\***

BFK

Page 1

Item ID: D3440-7

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Detent Clip Base (Supersedes B67-43001-221)

Start Date: 10/17/2012 Start Qty: 6.00 **\*6\***

Cust Item ID:

Required Date: 11/9/2012 Req'd Qty: 6.00 **\*6\***

Customer:

Reference:

Approvals: Process Plan: UMC

Date: 12-10-23 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3440	Rev A

100

0.00

**\*100\***

BAND SAW

0.00

Bandsaw

Memo

Jeaspa Bandsaw

Cut blank: 1.250" x 1.500" x 2.200" long

DA 12/10/26

6 0

110

0.00

**\*110\***

HAAS CNC VERTICAL MACHINING #1

0.00

HAAS 1

Memo

HAAS CNC vertical machine #1

Machine as per Folio FA537 and Dwg D3440Dwg Rev: A Identify as  
D3440-7Folio Rev: AA

DA 14 12/10/27

6 0

120

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*120\***

QC

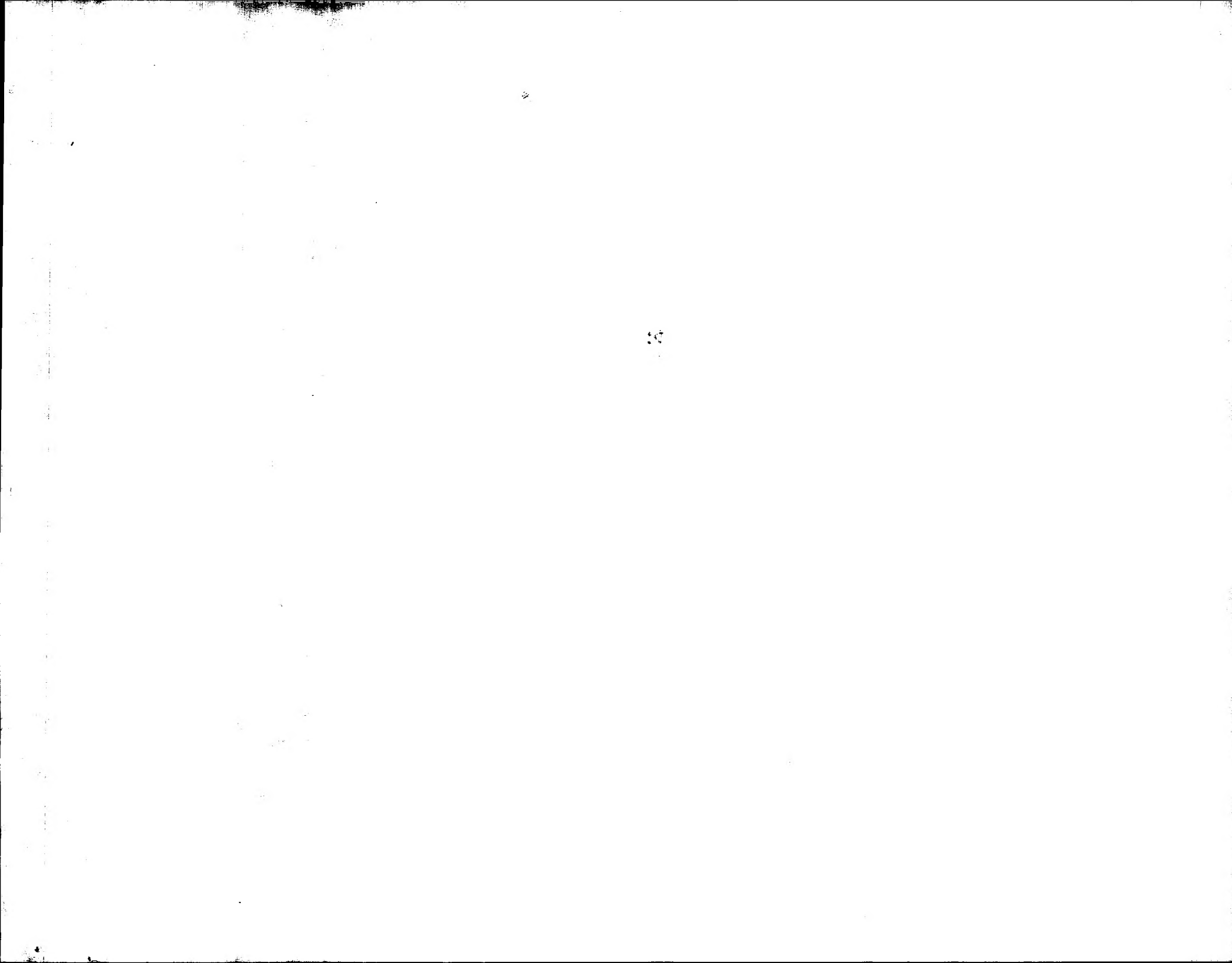
Memo

Quality Control

0.00

DA 14 12/10/27

6 0



# Work Order ID 92214

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Item ID: D3440-7 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Detent Clip Base (Supersedes B67-43001-221)  
 Start Date: 10/17/2012 Start Qty: 6.00 **\*6\*** Cust Item ID:  
 Required Date: 11/9/2012 Req'd Qty: 6.00 **\*6\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	QC8- Inspect parts - second check	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

140	Identify as per dwg & Stock Location: <u>W/A</u>	0.00							
<b>*140*</b>									
Packaging	Memo	0.00							
Packaging									

150	QC21- Final Inspection - Work Order Release	0.00							
<b>*150*</b>									
QC	Memo	0.00							
Quality Control									

DAS 25 12-10-27  
3-83

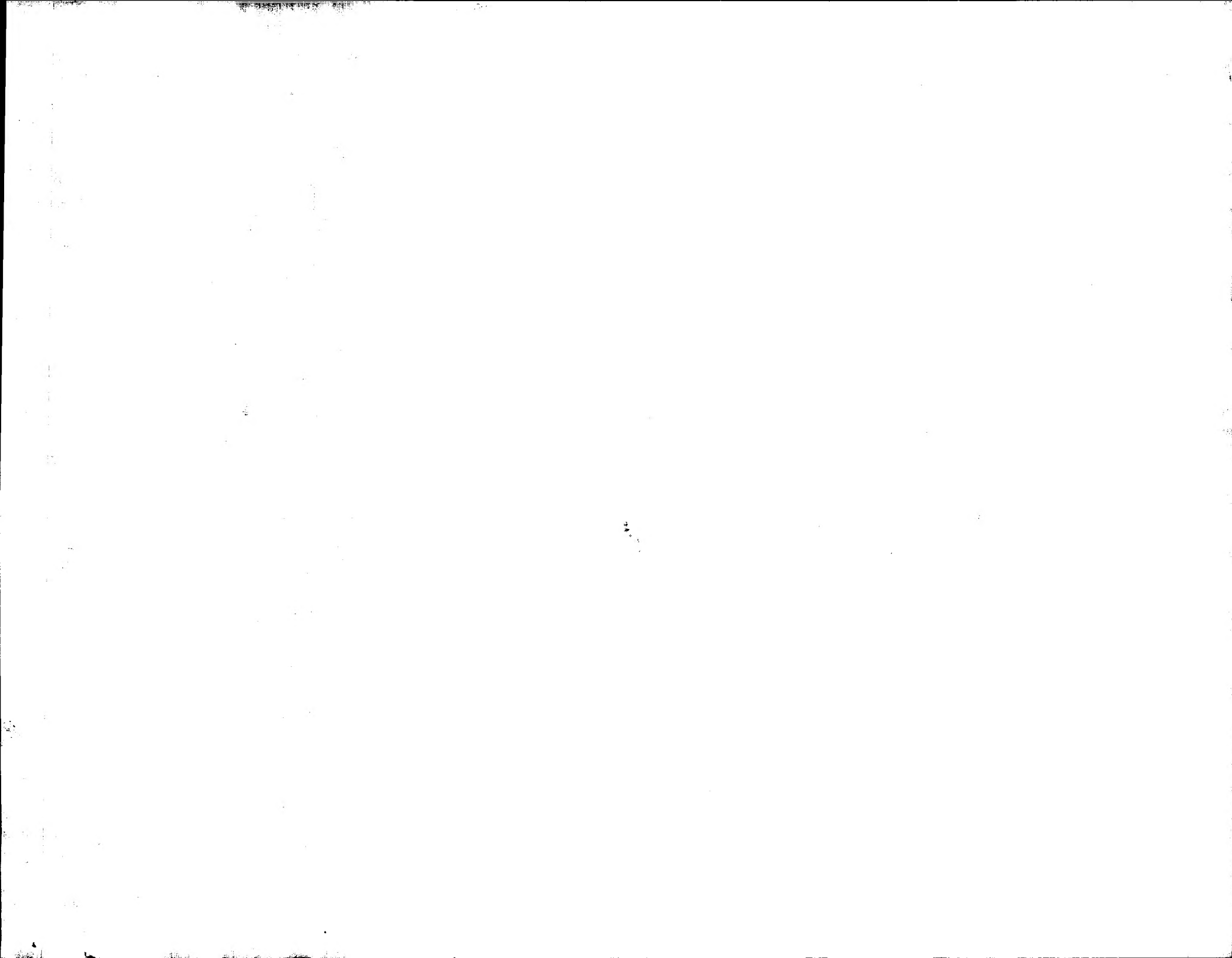
6

lex

SP 12-10-29

12/10/31

MCS 12-10-29



# Picklist Print

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Page 1  
T

Work Order ID: 92214  
 Parent Item: D3440-7  
 Parent Item Name: Detent Clip Base (Supersedes B67-43001-221)  
 Comments: IPP A05.06.30New issueKJ/JLM

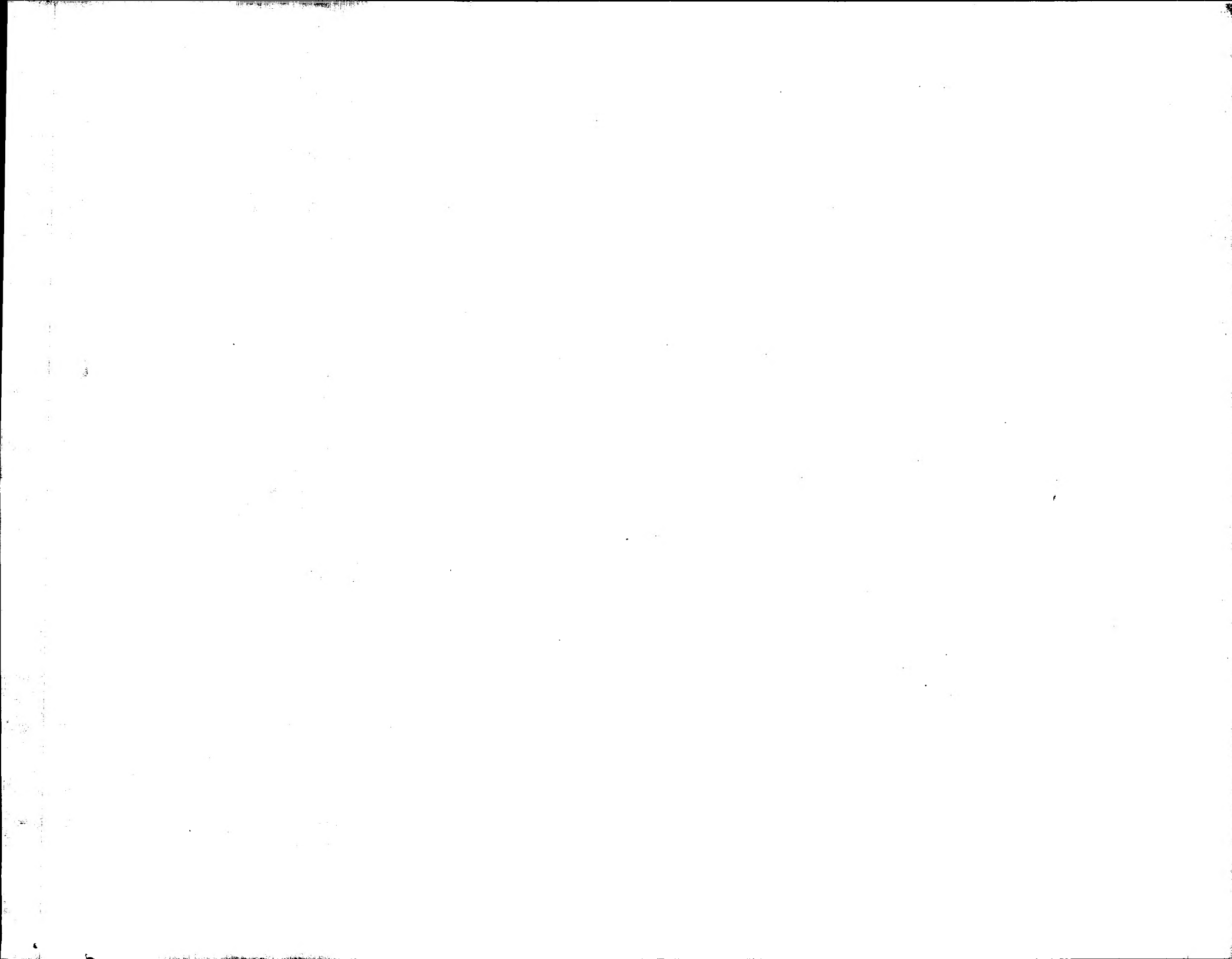
Start Date: 10/17/2012 Required Date: 11/9/2012  
 Start Qty: 6.00 Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.500X01.250 6061-T6 Bar 1.50 x 1.25		Purchased	No			100	f	8.6622	0.1938	1.224			

AA 12/10/26

Location	Loc Qty	Loc Code
MAT003	1.733	
118071	0.112	
119513	0.945	
121660	0.676	
MAT004	6.9291579	
→ 122081	6.9291579	

1.224\*\*

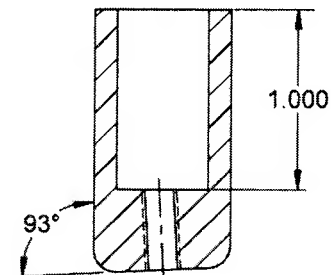
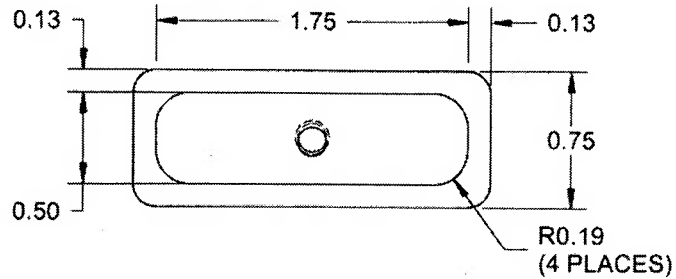


**DART**

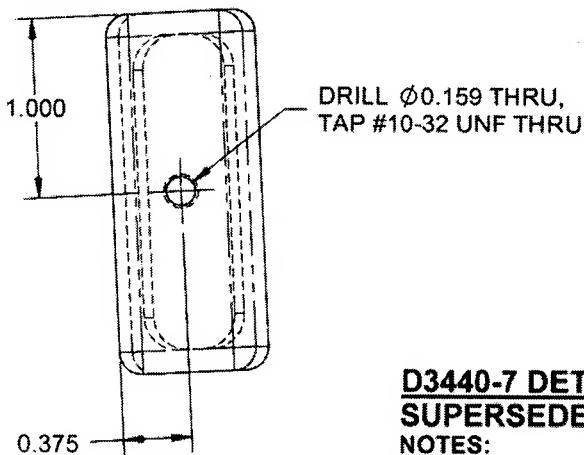
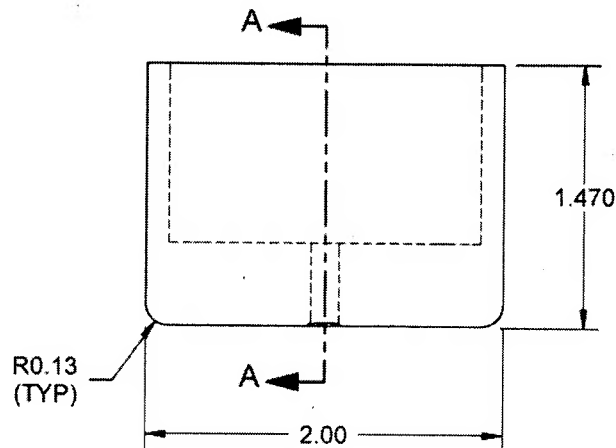
DESIGN #3	DRAWN BY #3	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED #3	APPROVED #3	DRAWING NO. <b>D3440</b>	REV. A SHEET 4 OF 7
DATE <b>05.06.02</b>		TITLE <b>BLADE FOLD KIT PARTS</b>	SCALE 1:1

RELEASED  
#3  
05/03/18

#92214



SECTION A-A



**D3440-7 DETENT CLIP BASE**  
**SUPERSEDES PREMIER P/N B67-43001-221**

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-/651/T6510/T6511/T62) BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR PER AMS/QQ/A/200/8 (OR AMS 4160)  
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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